



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D3457-1

Job Sheet 168950



Part No: D3457-1

Job Qty: 30 ea

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/27/17

Job Tracking No:

Due Date: 11/28/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP A 05.10.03 New issue KJ/JLM IPP Rev:B Now on Doosan Lathe 08-10-30 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	11/27/17	11/27/17	0.00	0.00	Start Up Machining		JL 17-11-28
100	Doosan	30 pcs	11/28/17	11/28/17	0.06	2.25	Doosan		JL
120	QC	30 pcs	11/28/17	11/28/17	0.00	0.00	QC8	SAC # 541	FL 17-11-29
130	Packaging	30 pcs	11/28/17	11/28/17	0.00	0.00	Packaging3	ST 036	JL
140	QC21-SA	30 Ea	11/28/17	11/28/17	0.00	0.00	QC21		

Part Op
Descriptions: 100 - Turn as per Folio FA589 Rev: _____ & Dwg D3457 Rev: _____

DAS
21
2-50

NOV 30 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MDEL RINR1.000	1	9	0	0
	FA 138190	1.2			

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Washer	1.575inches ± 0.010	1.585 1.565		
2	Washer	0.030inches ± 0.010	0.040 0.020		
3	Washer	0.030inches ± 0.010	0.040 0.020		
4	Washer	0.530inches ± 0.010	0.540 0.520		
5	Washer	0.063inches ± 0.010	0.073 0.053		
6	Washer	0.169inches ± 0.010	0.179 0.159		
7	Washer	0.655inches ± 0.010	0.665 0.645		
8	Washer	1.000inches ± 0.010	1.010 0.990		

Plex 11/27/17 2:16 PM dart.lacelle.linda

CPL909

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐	
NCR No. _____		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐	
		Use-as-is ☐		Thermoforming ☐		Finishing ☐		Rec/Store/Packaging ☐		Other ☐	
		Suspected Unapproved ☐		Large Fab ☐		Composite ☐		Supplier ☐			
Date : _____		Step #: _____		QTY Effective : _____				MRB (QSI042) Approval			
Description Work Order Deviation				Disposition				Completed By			
								Lead hand / Supervisor Approval Verification			

Job No: 168950
Mtg Date: 11/28/17

Start up Operation

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Change No:
Operation:
Revision:
PART NO:

Root Cause		
Environment	☐	No Re-verification
Design	☐	Operator
Doc/Data	☐	Offset/Setup
Equip/Tooling	☐	Supplier
Handling/Pre	☐	Training
Material	☐	Use for Testing
Internal Transport	☐	Poor Information
Tribal Knowledge	☐	Rushing
LOA	☐	Product Improvement
Substation	☐	Process Improvement
Past Expiry Date	☐	Manufacturing Process
Misidentified	☐	Past Due
		Pressure/Forced
		Bending
		Centre Not Concentric
		Cracks
		Crimp/Kink/Ripple/Wave
		Cuffs
		Crushing
		Heat Treat
		Wave/Twist in Tube
		Marks/Chatter
		OTHER :



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